

# Bench Lathes

## BL Series Brake Lathes

### SPECIFICATIONS

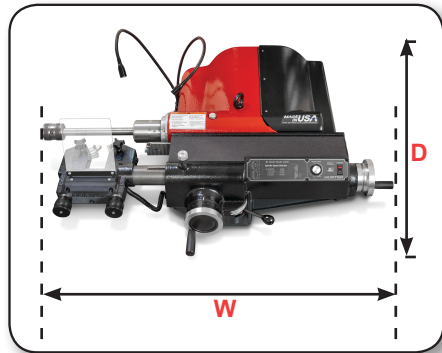


\*BL31 Shown

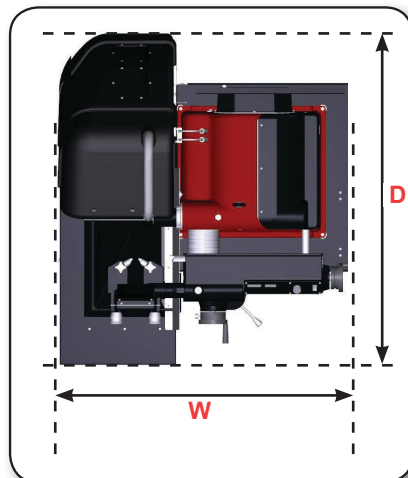
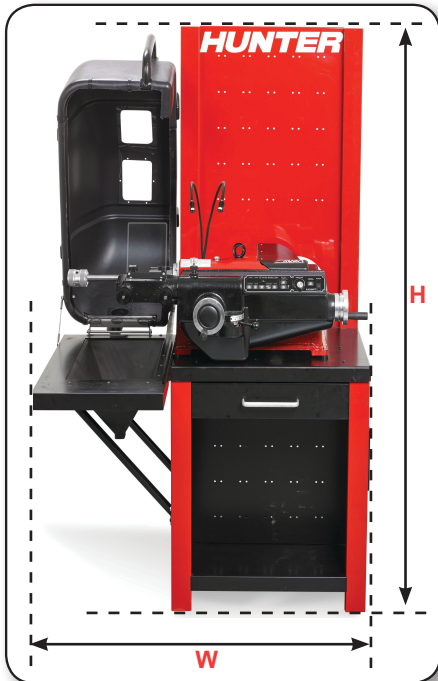
	Base Model	W/Anti-Chatter Technology
<b>Power Requirements</b>	115 V, 15 A, 60 Hz 1ph. (230 V, 7.5 A, 50-60 Hz 1 ph opt.)	115 V, 15 A, 60 Hz, 1 ph. (230 V, 7.5 A, 50-60 Hz 1 ph. optional)
<b>Rotor Diameter**</b>	6-22 in. (152.4-584.2 mm)	6-22 in. (152.4-584.2 mm)
<b>Rotor Max Width</b>	5 3/8 in. (136.5 mm)	5 3/8 in. (136.5 mm)
<b>Rotor Max Thickness</b>	2 in. (50.8 mm)	2 in. (50.8 mm)
<b>Drum Diameter**</b>	6-24 in. (152.4-609.6 mm)	6-24 in. (152.4-609.6 mm)
<b>Drum Max Width</b>	8 in. (203.2 mm)	8 in. (203.2 mm)
<b>Max Arbor Weight*</b>	200 lbs (90.7 kg)*	200 lbs (90.7 kg)*
<b>Motor</b>	1.5 hp (1.12 kw)	1.5 hp (1.12 kw)
<b>Spindle Speeds</b>	85,110,175 rpm	85,110,175 rpm
<b>Feed Rate</b>	.002-.014 in./rev (.05 -.36 mm/ rev) Infinitely Variable	.002-.014 in./rev (.05 -.36 mm/rev) Infinitely Variable

\*On optional 1-7/8" Arbor.

\*\*19.5" with Hood



	BL20	BL21	BL23	BL30	BL31	BL33
<b>Rotor Capability</b>				✓	✓	✓
<b>ACT/DigiCal</b>	✓	✓	✓	✓	✓	✓
<b>Bench</b>		✓	✓		✓	✓
<b>Dust Collection Hood</b>			✓			✓
<b>Width (W)</b>	43.5" (1105 mm)	45" (1143 mm)	48" (1219 mm)	43.5" (1105 mm)	45" (1143 mm)	48" (1219 mm)
<b>Height (H)</b>	13" (330 mm)	75.5" (1918 mm)	75.5" (1918 mm)	13" (330 mm)	75.5" (1918 mm)	75.5" (1918 mm)
<b>Depth (D)</b>	36.5 (927 mm)	41" (1041 mm)	53.5" (1359 mm)	36.5" (927 mm)	41" (1041 mm)	53.5" (1359 mm)
<b>Weight</b>	489 lbs (222 kg)	689 lbs (313 kg)	689lbs (313 kg)	489 lbs (222 kg)	689 lbs (313 kg)	689 lbs (313 kg)



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Because of continuing technological advancements, specifications, models and options are subject to change without notice.